escapeway as the immediately preceding drill.

- (2) At least once every 6 weeks and for each shift, at least two miners on each coal producing working section who work on that section, accompanied by the section supervisor, shall participate in a practice escape drill and shall travel the primary or alternate escapeway from the location specified in paragraph (b)(1) of this section, to the surface, to mechanical escape facilities, or to an underground entrance to a shaft or slope to the surface. Systematic rotation of section personnel shall be used so that all miners participate in this drill. An escapeway drill shall not be conducted in the same escapeway as the immediately preceding drill.
- (3) At least once every 6 weeks, at least two miners on each maintenance shift and a supervisor, shall participate in a practice escape drill and shall travel the primary or alternate escapeway from the location specified in paragraph (b)(1) of this section, to the surface, to mechanical escape facilities, or to an underground entrance to a shaft or slope to the surface. Systematic rotation of maintenance personnel and working sections shall be used so that all miners participate in this drill and the escapeways from all sections are traveled. An escapeway drill shall not be conducted in the same escapeway as the immediately preceding drill.
- (4) Before or during practice escapeway drills, miners shall be informed of the locations of fire doors, check curtains, changes in the routes of travel, and plans for diverting smoke from escapeways.
- (c) The practice escapeway drills may be used to satisfy the evacuation specifications of the fire drills required by §75.1101–23.

§75.384 Longwall and shortwall travelways.

(a) If longwall or shortwall mining systems are used and the two designated escapeways required by §75.380 are located on the headgate side of the longwall or shortwall, a travelway shall be provided on the tailgate side of that longwall or shortwall. The travelway shall be located to follow the

most direct and safe practical route to a designated escapeway.

- (b) The route of travel shall be clearly marked.
- (c) When a roof fall or other blockage occurs that prevents travel in the travelway—
- (1) Work shall cease on the longwall or shortwall face;
- (2) Miners shall be withdrawn from face areas to a safe area outby the section loading point; and
 - (3) MSHA shall be notified.
- (d) Work may resume on the longwall or shortwall face after the procedures set out in §§ 75.215 and 75.222 are implemented.

§ 75.385 Opening new mines.

When new mines are opened, no more than 20 miners at a time shall be allowed in any mine until a connection has been made between the mine openings, and these connections shall be made as soon as possible.

§75.386 Final mining of pillars.

When only one mine opening is available due to final mining of pillars, no more than 20 miners at a time shall be allowed in the mine, and the distance between the mine opening and working face shall not exceed 500 feet.

§75.388 Boreholes in advance of mining.

- (a) Boreholes shall be drilled in each advancing working place when the working place approaches—
- (1) To within 50 feet of any area located in the mine as shown by surveys that are certified by a registered engineer or registered surveyor unless the area has been preshift examined;
- (2) To within 200 feet of any area located in the mine not shown by surveys that are certified by a registered engineer or registered surveyor unless the area has been preshift examined; or
- (3) To within 200 feet of any mine workings of an adjacent mine located in the same coalbed unless the mine workings have been preshift examined.
- (b) Boreholes shall be drilled as follows:
- (1) Into the working face, parallel to the rib, and within 3 feet of each rib.